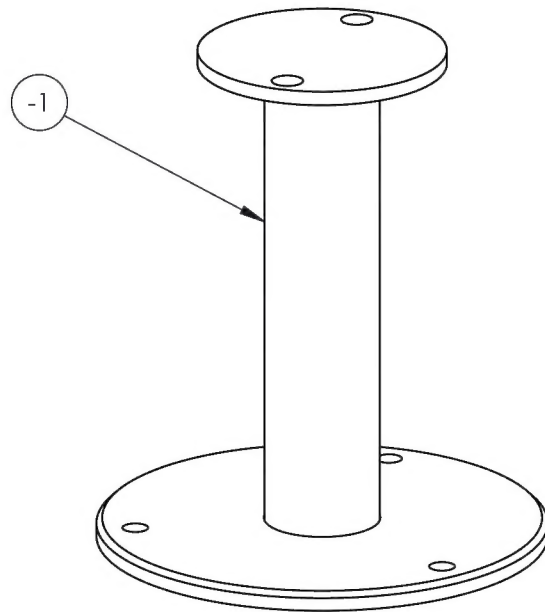


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	9/6/2016	DPD	JAG



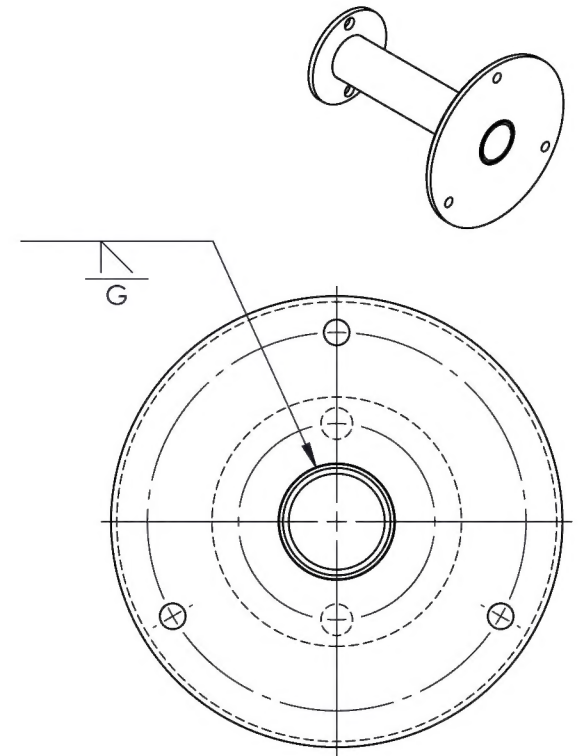
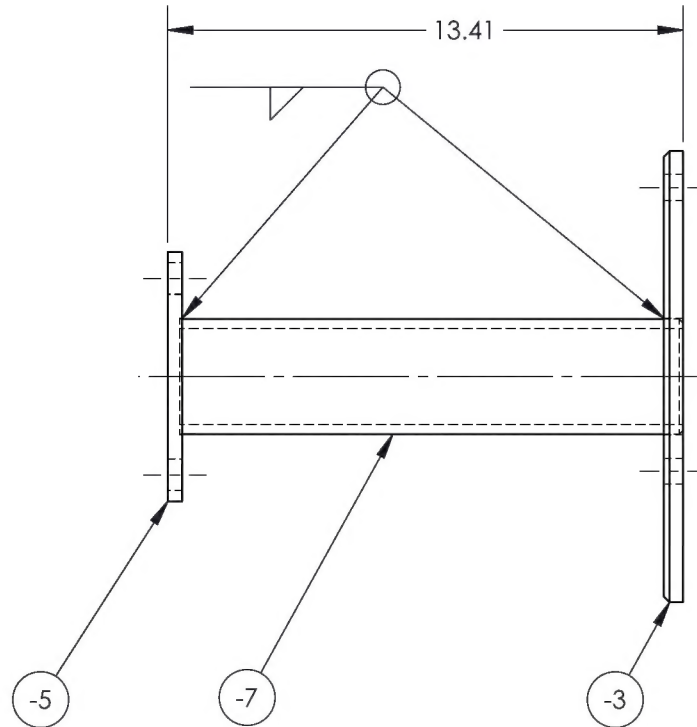
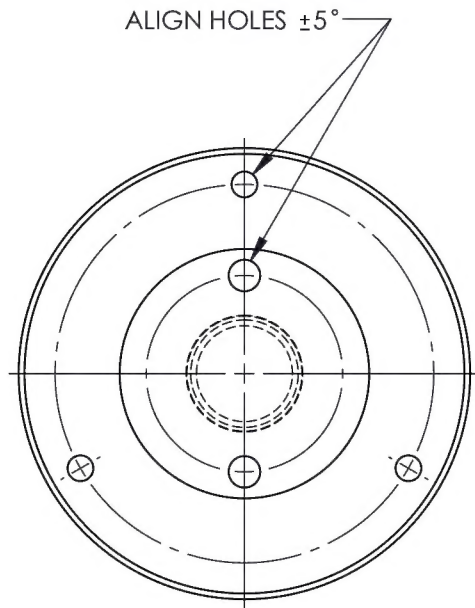
NOTE:
REF. AIRBUS T/N: 1X56-136-246.

DART AEROSPACE																							
TITLE ASSEMBLY STAND																							
DWG NO. RBE1X56-136-246	REV 1																						
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td>SPEC</td> <td>.XX ± .01 ANGLES ± .5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125°</td> </tr> <tr> <td></td> <td>1. BREAK ALL SHARP EDGES</td> </tr> <tr> <td></td> <td>.015 x 45° OR .015R</td> </tr> <tr> <td></td> <td>2. DIMENSIONAL LIMITS APPLY</td> </tr> <tr> <td></td> <td>AFTER PLATING</td> </tr> <tr> <td></td> <td>3. INTERPRET DIM AND TOL PER</td> </tr> <tr> <td></td> <td>ASME Y14.5M-2009</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/8	SPEC	.XX ± .01 ANGLES ± .5°		.X ± .1 SURFACES = 125°		1. BREAK ALL SHARP EDGES		.015 x 45° OR .015R		2. DIMENSIONAL LIMITS APPLY		AFTER PLATING		3. INTERPRET DIM AND TOL PER		ASME Y14.5M-2009
MAT'L	UNLESS OTHERWISE SPECIFIED																						
HEAT TREAT	DIMENSIONS ARE IN INCHES																						
FINISH	.XXX ± .005 FRACTIONS ± 1/8																						
SPEC	.XX ± .01 ANGLES ± .5°																						
	.X ± .1 SURFACES = 125°																						
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<table border="1"> <tr> <td>DRAWN BY:</td> <td>DUERFELDT</td> </tr> <tr> <td>CHECKED:</td> <td>CLOUGH</td> </tr> <tr> <td>OPPS APPR:</td> <td>ANDERSON</td> </tr> <tr> <td>QA APPR:</td> <td>LINDSAY</td> </tr> <tr> <td>APPROVED:</td> <td>GILBERT</td> </tr> </table>		DRAWN BY:	DUERFELDT	CHECKED:	CLOUGH	OPPS APPR:	ANDERSON	QA APPR:	LINDSAY	APPROVED:	GILBERT												
DRAWN BY:	DUERFELDT																						
CHECKED:	CLOUGH																						
OPPS APPR:	ANDERSON																						
QA APPR:	LINDSAY																						
APPROVED:	GILBERT																						
<table border="1"> <tr> <td>SCALE</td> <td>1:5</td> <td>DATE</td> <td>8/5/2016</td> <td>SHEET 1 OF 5</td> </tr> </table>		SCALE	1:5	DATE	8/5/2016	SHEET 1 OF 5																	
SCALE	1:5	DATE	8/5/2016	SHEET 1 OF 5																			

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	WELDMENT			2
	1		-3		LARGE PLATE	A36/1018/1020 HR		3
	1		-5		SMALL PLATE	A36/1018/1020 HR		4
	1		-7		TUBE	STEEL TUBE		5
	ASSY -1							

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	

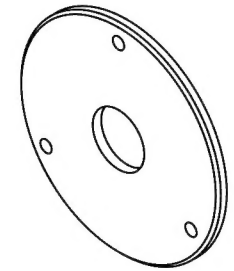
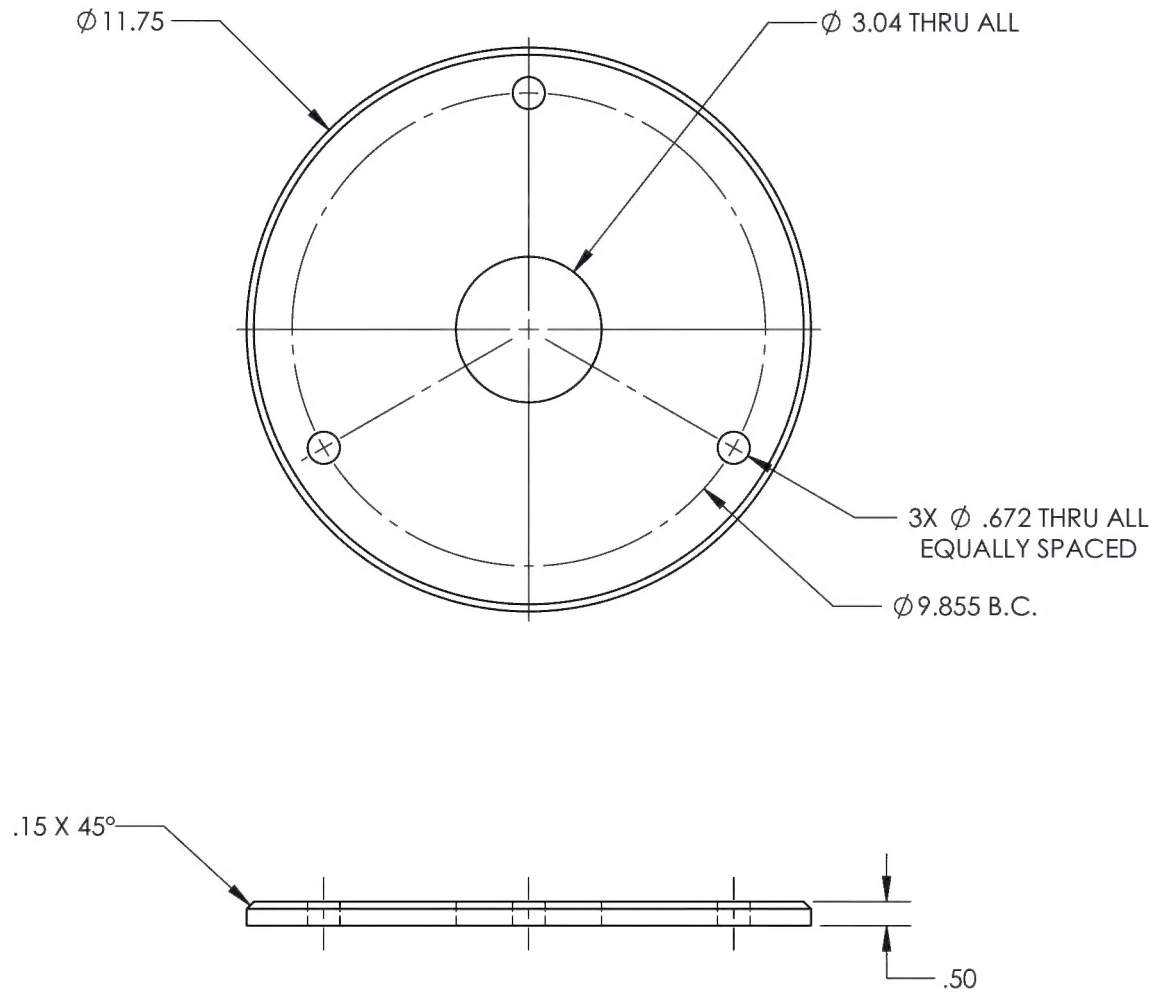


(1)
WELDMENT

DART AEROSPACE	
TITLE ASSEMBLY STANT	
DWG NO. RBE1X56-136-246-1	REV 1
MAT'L ZINC PLATE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125°
SPEC ASTM B633 TYPE I SC 2	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: CLOUGH	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	H145
APPROVED: GILBERT	
SCALE 1:5	DATE 8/5/2016
SHEET 2 OF 5	

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REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

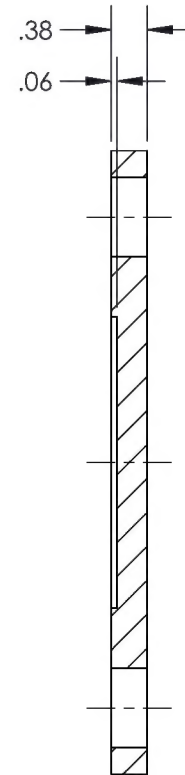
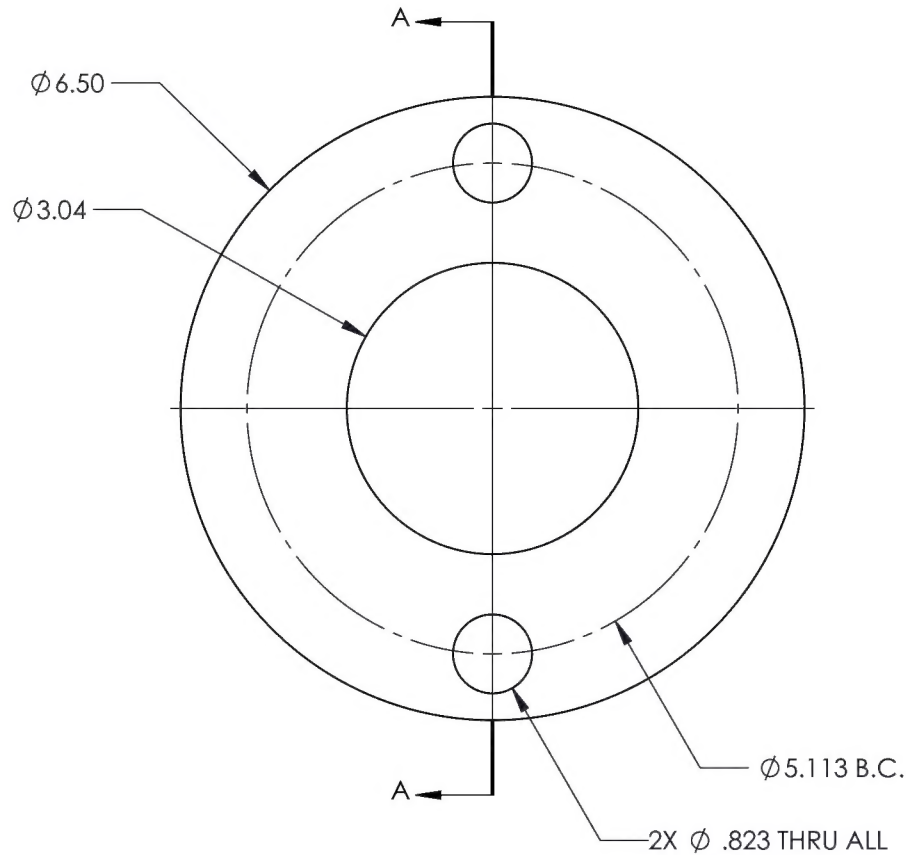


(-3)
LARGE PLATE

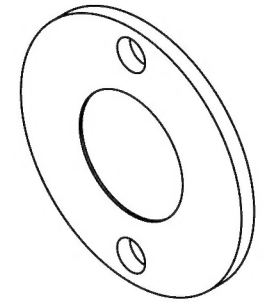
DART AEROSPACE	
TITLE ASSEMBLY STAND	
DWG NO. RBE1X56-136-246-3	REV 1
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -1	.XXX \pm .005 FRACTIONS \pm 1/8
SPEC	.XX \pm .01 ANGLES \pm .5°
DRAWN BY: DUERFELDT	.X \pm .1 SURFACES = 125°
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:4	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 8/5/2016	USED ON MODEL
SHEET 3 OF 5	H145

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				APPROVED



SECTION A-A

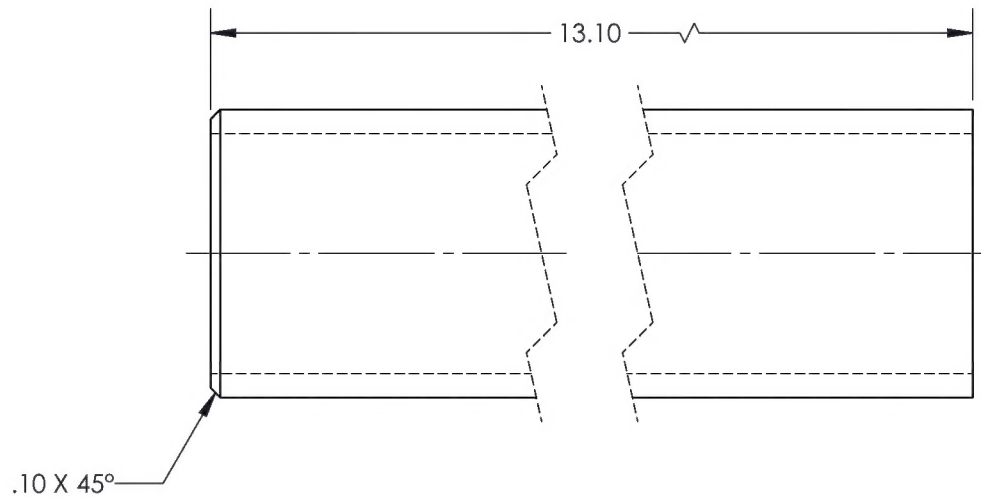
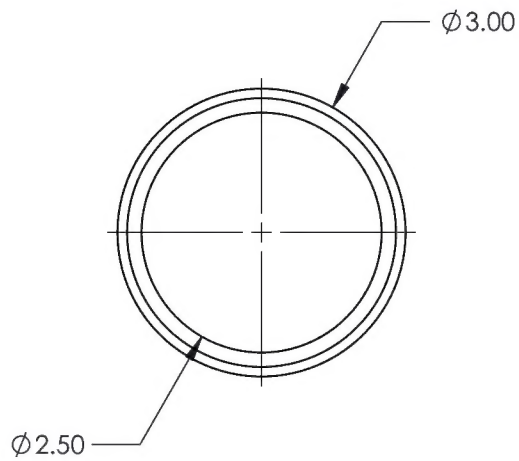
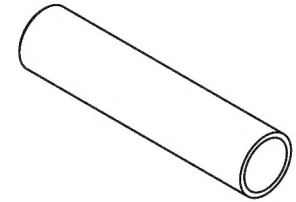


(-5)
SMALL PLATE

DART AEROSPACE	
TITLE ASSEMBLY STAND	
DWG NO. RBE1X56-136-246-5	REV 1
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -1	.XXX \pm .005 FRACTIONS \pm 1/8
SPEC	.XX \pm .01 ANGLES \pm .5°
	.X \pm .1 SURFACES = 125°
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H145
SCALE 1:2	DATE 8/5/2016
	SHEET 4 OF 5

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-7)
TUBE

DART AEROSPACE	
TITLE ASSEMBLY STAND	
DWG NO. RBE1X56-136-246-7	REV 1
MAT'L STEEL TUBE	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -1	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H145
SCALE 1:2	DATE 8/5/2016
	SHEET 5 OF 5